
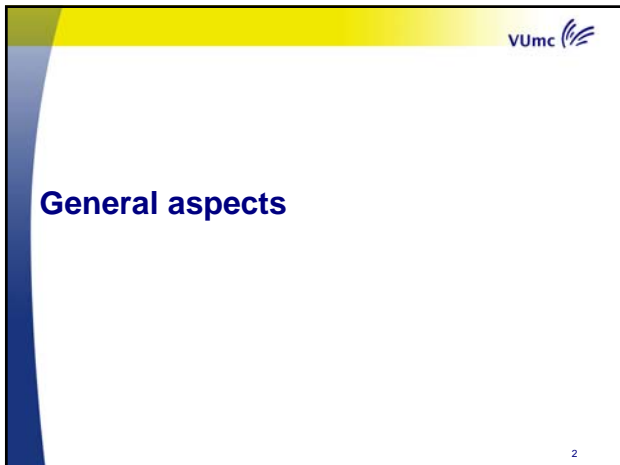



VU university medical center 

Radiochemistry of fluorine-18 and iodine-123/124

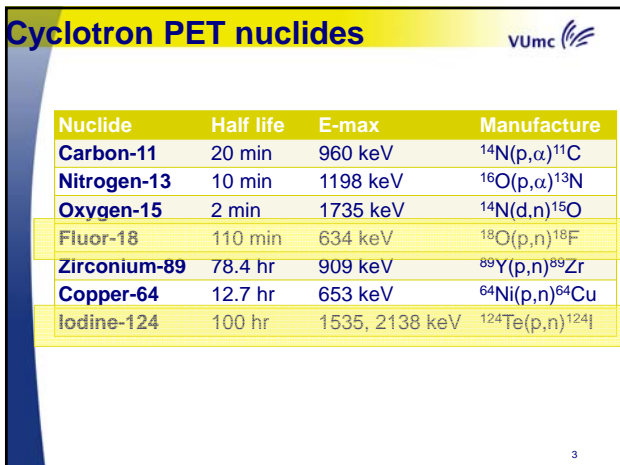
Bert Windhorst
radiopharmaceutical chemist




VUMc 

General aspects

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Cyclotron PET nuclides VUMc 

Nuclide	Half life	E-max	Manufacture
Carbon-11	20 min	960 keV	$^{14}\text{N}(p,\alpha)^{11}\text{C}$
Nitrogen-13	10 min	1198 keV	$^{16}\text{O}(p,\alpha)^{13}\text{N}$
Oxygen-15	2 min	1735 keV	$^{14}\text{N}(d,n)^{15}\text{O}$
Fluor-18	110 min	634 keV	$^{18}\text{O}(p,n)^{18}\text{F}$
Zirconium-89	78.4 hr	909 keV	$^{89}\text{Y}(p,n)^{89}\text{Zr}$
Copper-64	12.7 hr	653 keV	$^{64}\text{Ni}(p,n)^{64}\text{Cu}$
Iodine-124	100 hr	1535, 2138 keV	$^{124}\text{Te}(p,n)^{124}\text{I}$

3

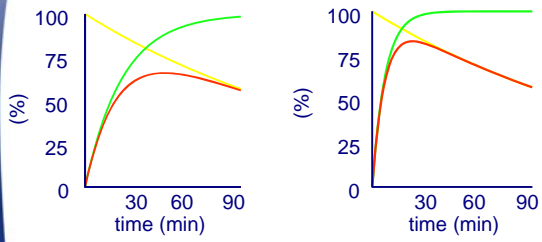
Short half lives



- Create complicated logistics: chemistry, QC and transport
- On-site nuclide production required: cyclotrons
- Require fast methods: chemistry, purification and formulation
- Require high starting amounts of radioactivity: >30 GBq
- Cause strong safety regulations: radiation safety officers
- Operation in hotcells is a must: automation

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Reaction speed and yield



5

Fluor-18 chemistry



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Why fluor-18



- It has a good half life: not too short, not too long
- Low positron energy: enables high resolution scanning
- Can be produced in high amount as [¹⁸F]fluoride
- Can be obtained easily in high specific activity

Drawbacks:

- Difficult chemistry
- Limited application in bio-active compounds

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Transfer of [¹⁸F]Fluoride



Transfer from cyclotron to hotcell at EOB

- the shorter the route the better
- via He overpressure or vacuum
- tubes of polypropylene, PTFE, TEFZEL, PEEK
- beware of ¹⁹F dilution from materials
- radiation damage: PEEK most suitable

- stainless steel: possible, not often applied.

- filter at end of line to catch particles
- store lines dry or wet?
- pre-flush of lines required?

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reactions

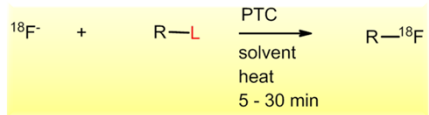


9

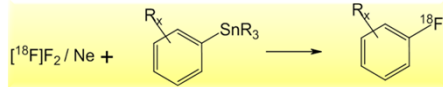
¹⁸F substitution reactions



Nucleophilic:

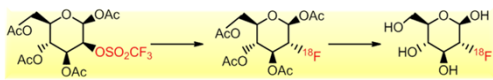


Electrophilic:



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Most important: [¹⁸F]FDG




[¹⁸F]FDG

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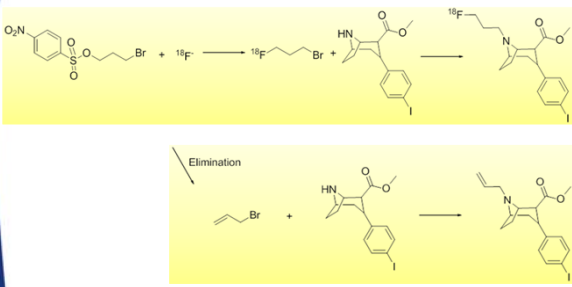
[¹⁸F]FDG: distribution possible



12

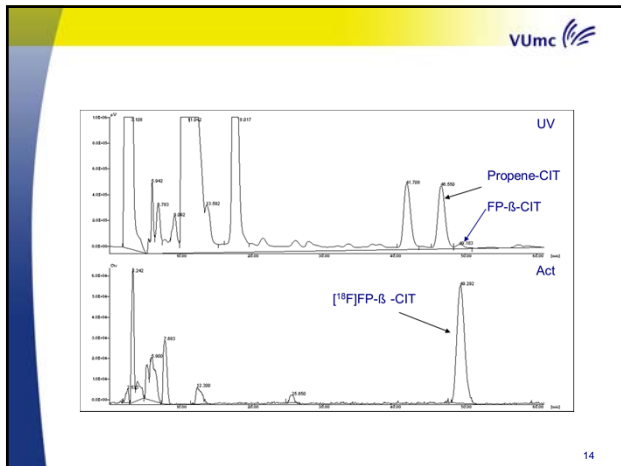
¹⁸F nucleophilic substitution 


Aliphatic, primary



Elimination

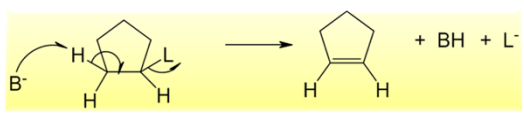
13



¹⁸F nucleophilic substitution 

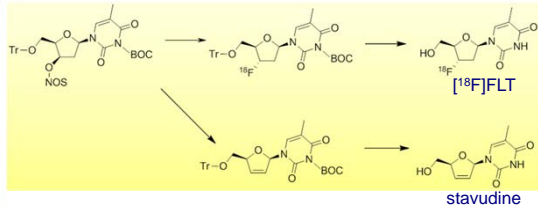
Aliphatic : secondary C atoms

Competing base catalyzed elimination reaction, high chance



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[¹⁸F]FLT synthesis



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¹⁸F nucleophilic substitution



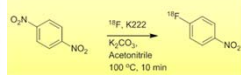
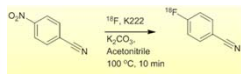
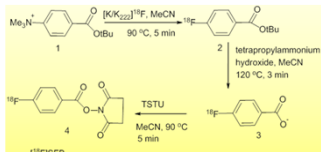
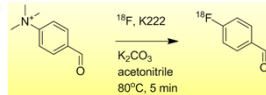
Aromatic :



Leaving group: Nitro, trimethylammonium
Ew : nitro, amide, nitril, aldehyde
(one at ortho or para position)

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Some examples



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¹⁸F Work up



Extract ¹⁸F from H₂¹⁸O

Anion exchange : Biorad AG1-X8 in CO₃²⁻ form

More practical Seppak QMA or MN PS-HCO₃⁻

Elute ¹⁸F from ion exchange column with CO₃²⁻ solution in water or mixture of CH₃CN/water with PTC and K₂CO₃

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¹⁸F Work up



No fluorination in presence of water

Azeotropic distillation with Acetonitril

"naked" fluoride impossible in organic solvent :
Phase transfer catalyst, PTC, required

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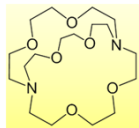
Typical reaction conditions



PTC : crown-ether or Ammoniumsalt

Crownether: Counter ion needed, K⁺

Kryptofix[2.2.2] optimal :



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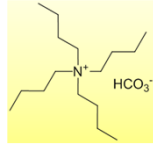
Typical reaction conditions



$(n\text{-Butyl})_4\text{NHCO}_3$

made from $(n\text{-butyl})_4\text{NOH}$ and CO_2

Advantage : pH = 6-7



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Typical reaction conditions



Solvents : aprotic and dry

Acetonitril, THF, DMSO, dioxane, (dichloro)benzene (DMF)

Temperatures : 80-180 °C

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$[^{18}\text{F}]$ Fluorine specific activity



Addition of F_2 is essential,
but decreases specific radioactivity

Typically : less then 1 GBq/ μmol

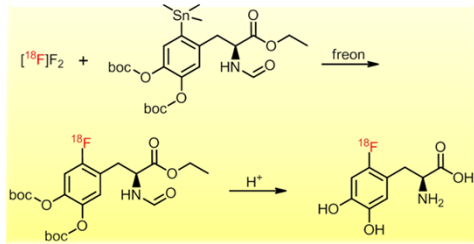
Gives problems for receptor studies,
however for F-DOPA no problem

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Electrophilic substitution



[¹⁸F]F-DOPA



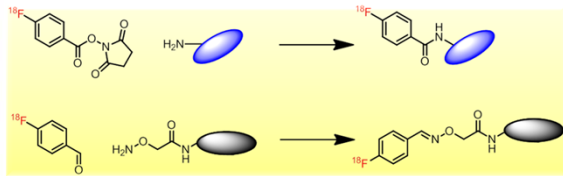
25

Peptide labeling with Fluorine-18



Many options,

[¹⁸F]SFB mostly applied, several other alternatives possible.

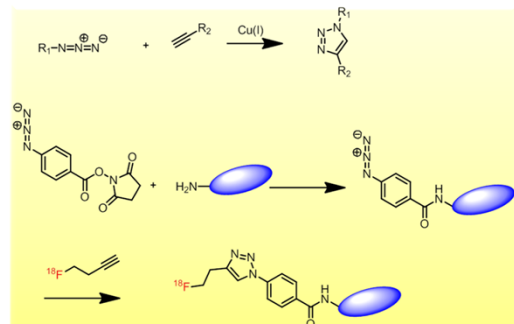


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Click chemistry



Huisgen 1,3-dipolar cycloaddition

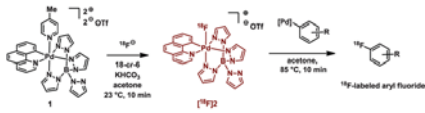


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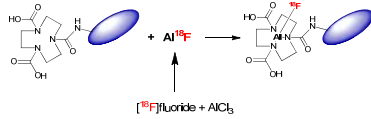
New developments



Recently: fluor-18 as fluoride, react with Pd complex after which fluor-18 reacts as electrophile



[¹⁸F]AlF, ¹⁸F labeled aluminum fluoride and NOTA for peptide labeling



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Iodine-123 chemistry



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Why Iodine



1. It has a lot of interesting nuclides

Radionuclide	$t_{1/2}$	Mode of decay (%)	$E_{\beta}(\text{max})$ keV	Main γ -rays [keV] (%)	Application
¹²⁰ I	1.4 h	β^+ (56) EC (44)	4000	601 (58.0)	PET
				1523 (11.2)	
				564 (18.0)	
¹²³ I	3.6 min	β^+ (77) EC (23)	3120	159 (83.0)	SPECT
				603 (61.0)	
¹²⁴ I	4.18 d	β^+ (22) EC (78)	2140	723 (10.0)	Therapy control
				1691 (10.4)	
				35.5 (6.7)	
¹²⁵ I	59.4 d	EC (100)	Auger electrons	284 (6.1) 364 (81.2) 637 (7.3)	RIA; Auger electron therapy
¹³¹ I	8.02 d	β^- (100)	606		Therapy

2. Radiiodide is no carrier added \rightarrow Specific activity \approx 1 TBq/ μ mol

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Iodine chemistry



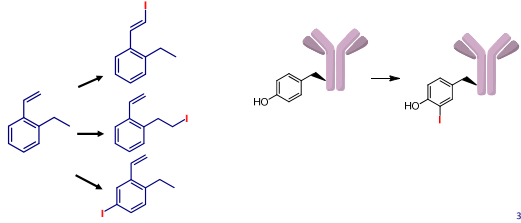
Radioiodide is normally supplied in 0.01 N NaOH

Under acidic conditions



Consequence: iodide is more easily oxidized to IO_x

Substitution reactions:



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Stability of C-I bond



R-I	$D(\text{R}^{\bullet}/\text{I}^{\bullet})/\text{kJ}\cdot\text{mol}^{-1}$	$D(\text{R}^{\dagger}/\text{I}^{\dagger})/\text{kJ}\cdot\text{mol}^{-1}$
$\text{CH}_3\text{-I}$	234.72	889.52
$\text{C}_2\text{H}_5\text{-I}$	222.89	722.58
$(\text{CH}_3)_2\text{CH-I}$	222.17	638.48
$(\text{CH}_3)_3\text{C-I}$	210.87	562.33
$\text{CH}_2=\text{CHC H}_2\text{-I}$	184.51	671.95
$\text{HC}\equiv\text{CCH}_2\text{-I}$	206.27	748.10
$\text{C}_6\text{H}_5\text{CH}_2\text{-I}$	167.36	566.93
$\text{CH}_2=\text{CH-I}$	263.89	826.34
$\text{C}_6\text{H}_5\text{-I}$	209.48	790.36

Iodine substitute on SP^2 Carbon is most stable.

Important for chemical stability (avoid de-iodination) and metabolic stability

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Influence of Iodine introduction



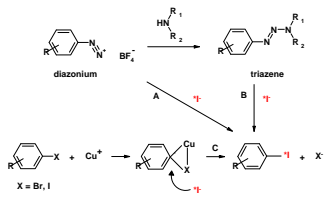
	H	F	Cl	Br	I	CH_3	CF_3
van der Waals radius (Å)	1.20	1.35	1.80	1.95	2.15	2.00	
Electronegativity	2.28	3.95	3.03	2.80	2.47	2.30	3.35



Introduction of an iodine atom also increases the lipophilicity

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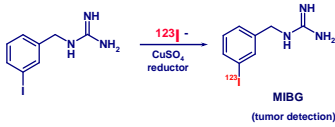
Nucleophilic substitution



Cu(I)-assisted labeling is the method of choice!!

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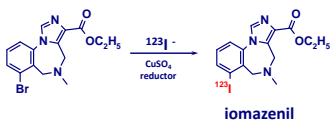
Nucleophilic substitution example



Advantage: no HPLC separation necessary
Disadvantage: low specific activity (not useful for receptors)

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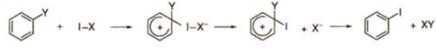
Nucleophilic substitution example



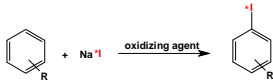
Advantage: high specific activity
Disadvantage: difficult purification by HPLC

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Electrophilic substitution

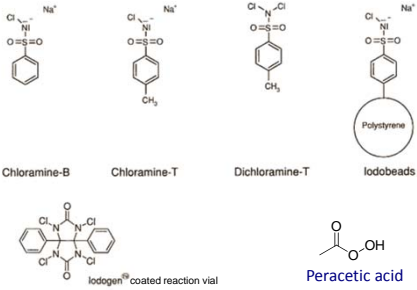


Intermediate is stabilized by electron donating groups



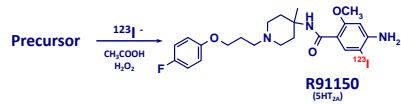
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Oxidizing agents



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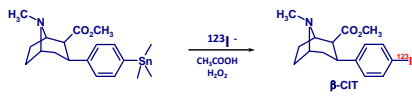
Electrophilic substitution example



only possible on electron rich aromatic compounds
chloramine T also gives corresponding chloro-compound

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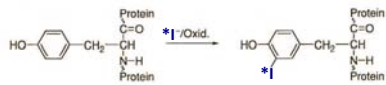
Electrophilic substitution example



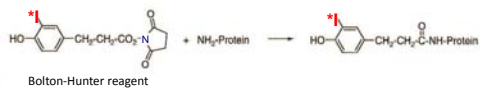
Instead of $\text{Sn}(\text{Me})_3$ also possible with:
 $\text{Sn}(\text{Bu})_3$, $\text{Ti}(\text{OCOFC}_3)_2$, HgCl , $\text{Si}(\text{Me})_3$, etc.

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Electrophilic substitution example



Besides tyrosine also labelling of histidine residues possible



Bolton-Hunter reagent

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Further reading



Molecular Imaging: radiopharmaceuticals for PET and SPECT
by Shankar Vallabhajosula

Chapter 10

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